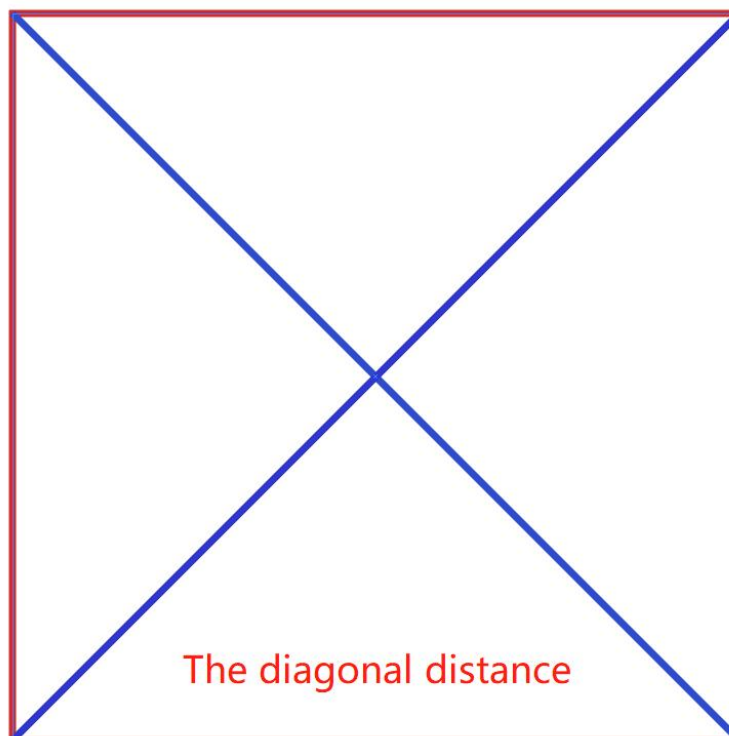
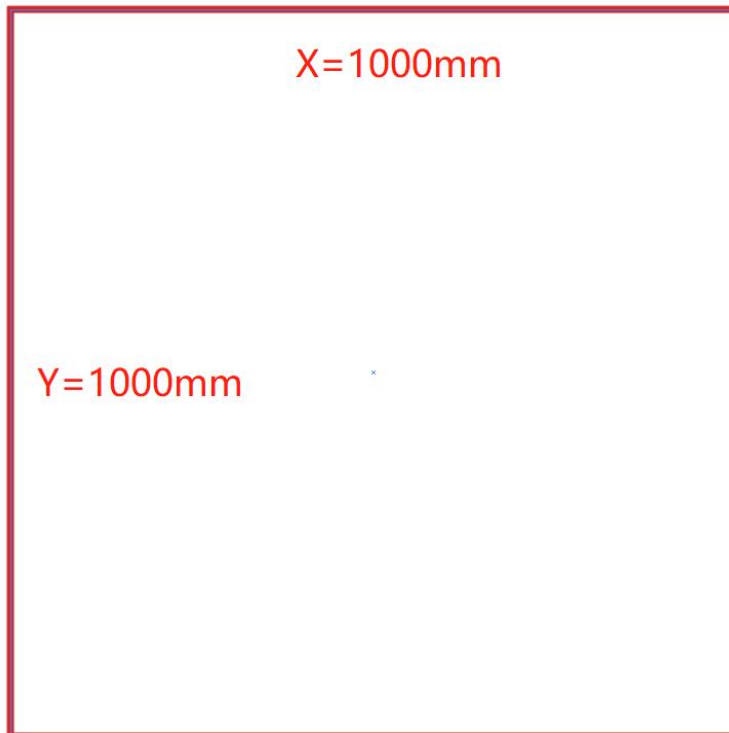


Gantry Straightness Adjustment

Check machine basic cutting accuracy.



1. Dial Indicator



2. Panel for Magnet Base



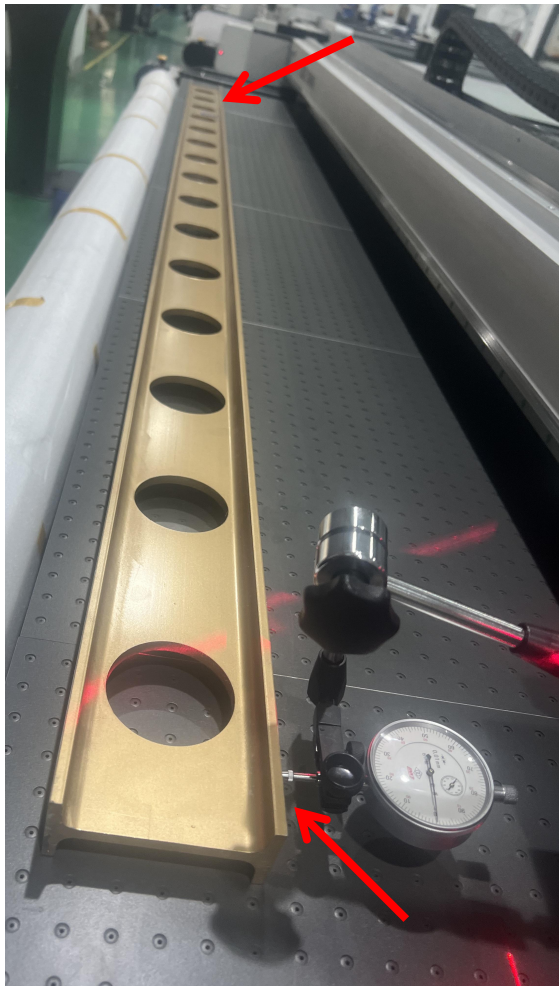
3. Cast iron level



4. Install the panel and put the Dial Indicator on the cutting module position .



5. Align the Y axis ,put the Cast iron level ,and keep the the both side Straightness by Dial Indicator.



6. Loose the screws of guide rail .and move to machine backside direction a little bit and tighten the screws .

7 . check the rack distance with gear ,if need it ,also move to back side a little bit .

